



Khaya rear door lock replacement Instructions



LIST OF COMPONENTS:

1.1. Tools Required:

<u>TOOLS</u>
• Ratchet
• 3mm Allen key
• 8mm Socket
• 8mm Ring Flat Spanner
• Rivet Gun
• Drill
• 5mm Drill bit
• Knife

1.2. Fasteners supplied:

<u>ITEM</u>	<u>QUANTITY</u>
• 4.8 x 10mm Sealed rivets	4 off
• 4.8 x 10mm Rivets	8 off
• Key rings	4 off

1.3. Hardware supplied:

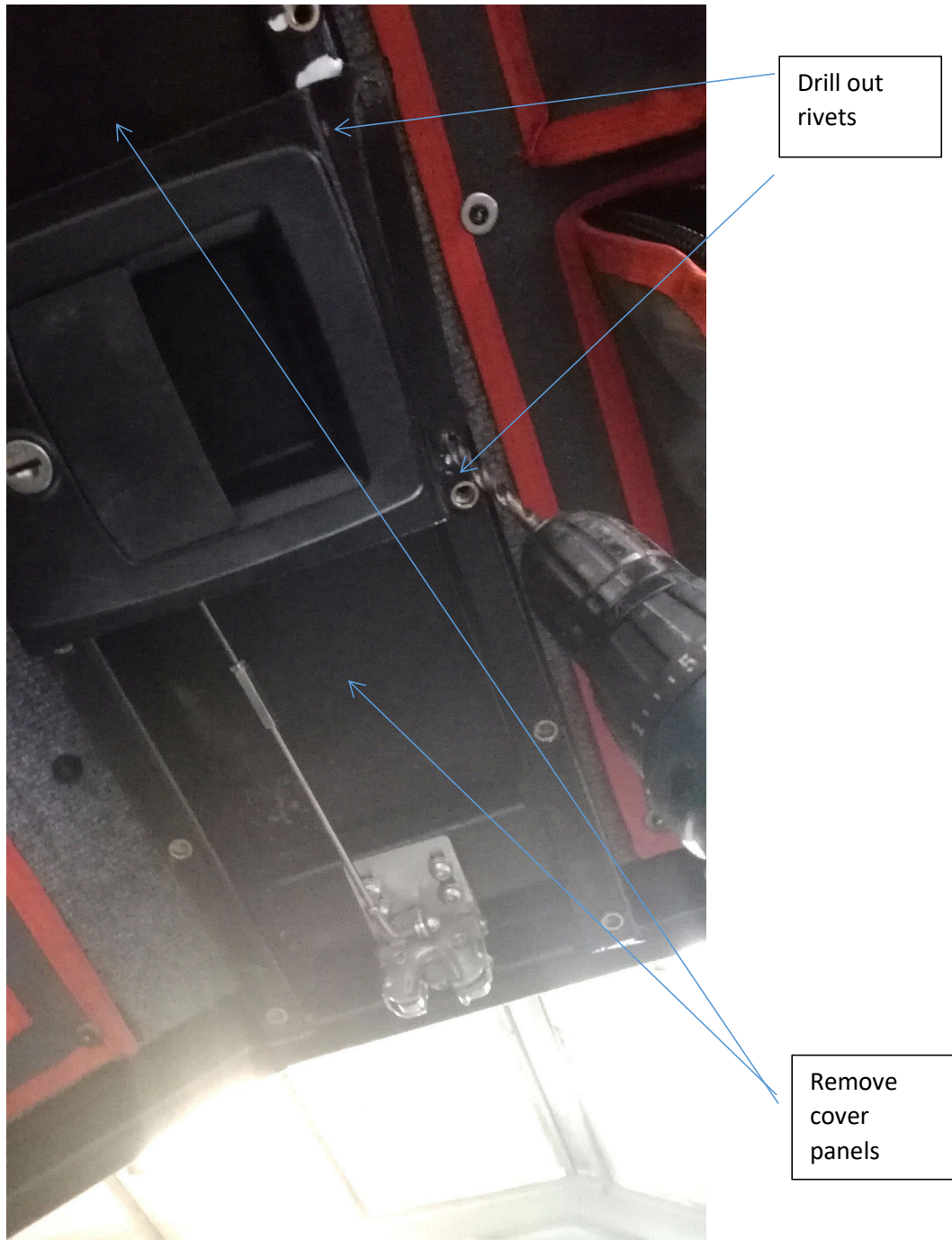
<u>ITEM</u>	<u>QUANTITY</u>
<ul style="list-style-type: none">• 2-way locks	1 off
<ul style="list-style-type: none">• Rear lock side cover panels	2 off
<ul style="list-style-type: none">• Rear lock centre cover panel	1 off

1.4. Consumables Required:

<u>ITEM</u>
<ul style="list-style-type: none">• Cloth
<ul style="list-style-type: none">• Black sealant, silicone or Sikaflex
<ul style="list-style-type: none">• Turpentine

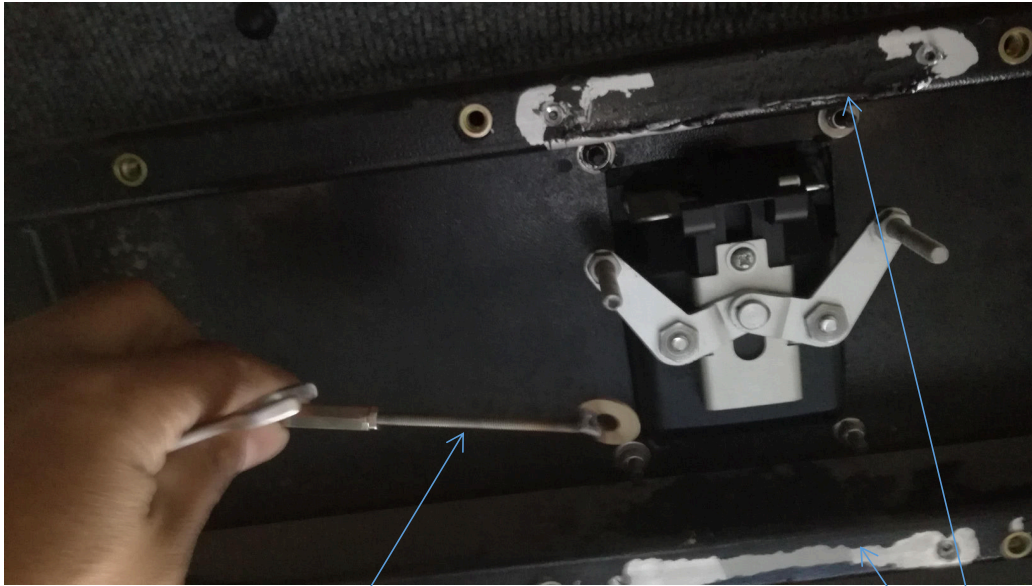
Step 1:

Drill out rivets of the bracket that houses the interior rear door lock. Remove the two side covers as well.



Step 2:

Remove the lock cover and interior lock. This has been stuck down with sika-flex so be careful as you pull the cover off the rear door, and clean off the silicone residue. Next, remove the threaded levers.

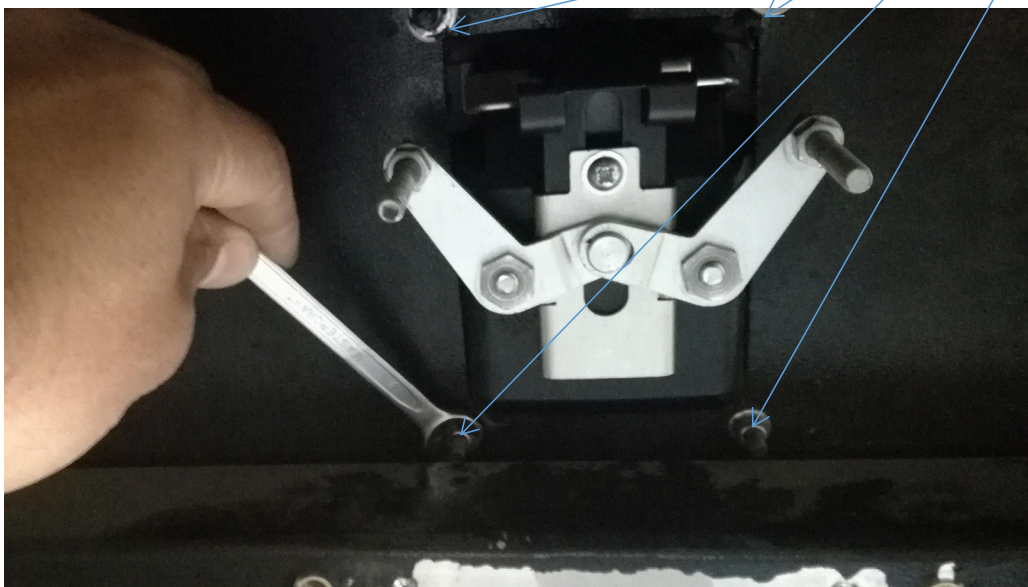


Remove threaded levers

Silicone residue

Step 3:

Loosen the nuts that hold the rear door lock.



Loosen nuts

Step 4:

Use a knife to cut the Silicone seal of the external rear door lock and remove lock.



Step 5:

Clean off silicone residue using a knife and turpentine.



Step 6:

Use the new rear door lock as a template to mark the new holes. Then drill with a 5mm drill bit.



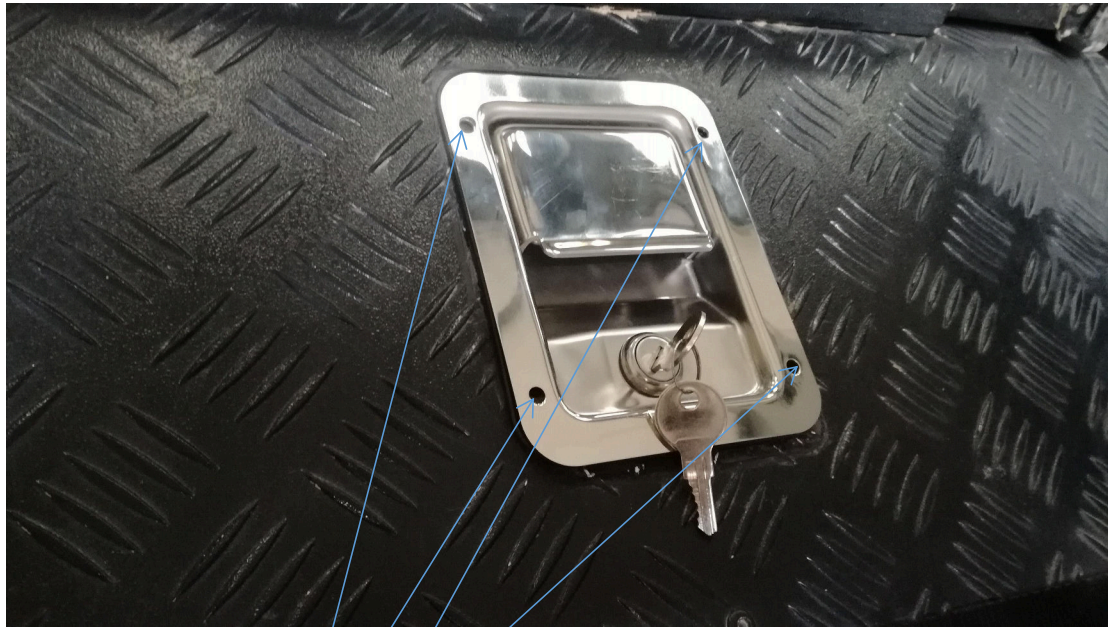
Step 7:

When the area is clean and most of the old silicone is removed, make sure there is no dust before you seal behind the lock. Use the silicone to seal a line behind where the lock will be placed and around the holes.



Step 8:

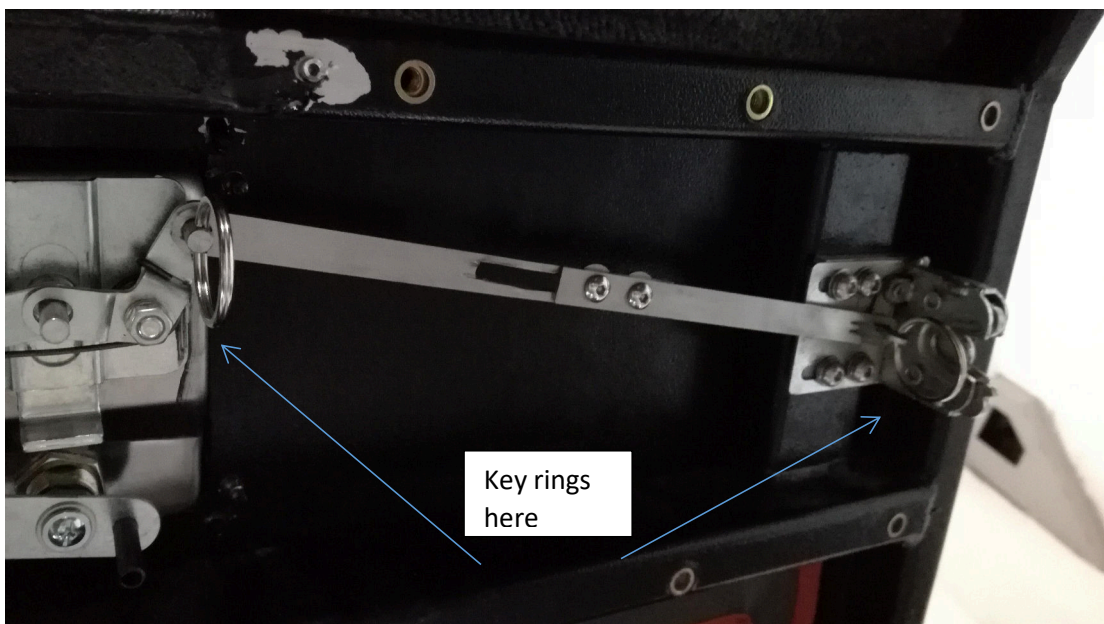
Fit the new rear lock and use the 4 sealed rivets supplied to fasten.



Use sealed
rivets here

Step 9:

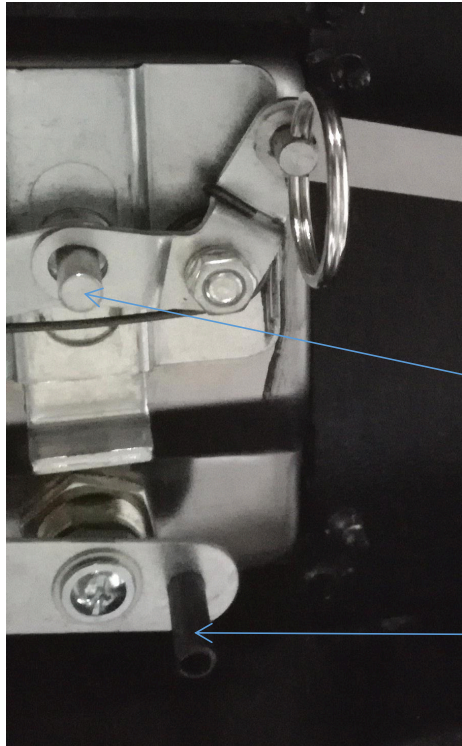
Fit new adjustable levers. Use the 2 bolts to adjust the length of the levers. Fit in the levers at the lock and at the latch with the key rings supplied. Loosen the lever bolts to adjust the lever till both locks operate in-sync. Give enough slack so that the latches do not open immediately. Test the key lock. If the key is locked but the latches open then you need more slack.



Key rings
here

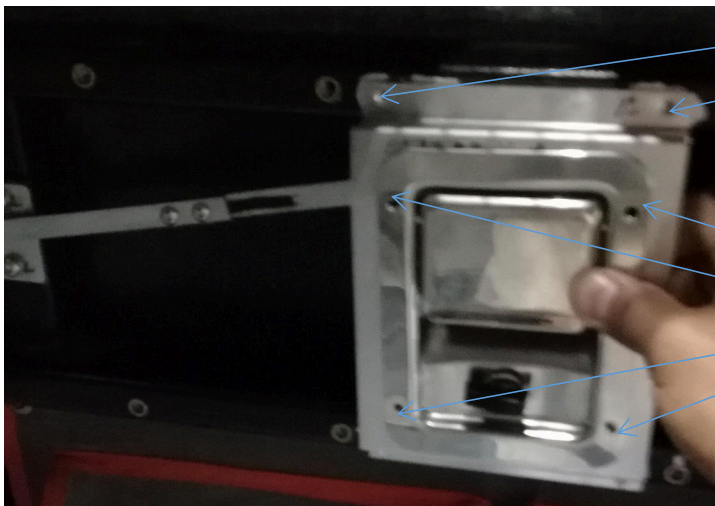
Step 10:

Fit internal lock and bracket with the 8 rivets supplied. Make sure to line up the male pin on the exterior lock and female on the interior lock, top and bottom (bottom is the key lock).



Male pin
of exterior
lock

Male pin
of exterior
key lock



Rivet in
place

Rivet in
place

Step 11:

Assemble the side cover panels supplied and the job is complete!