



Khaya Tent Base Reinforcement Instructions



LIST OF COMPONENTS:

1.1. Tools Required:

<u>TOOLS</u>
• Rivet Gun
• Silicone Gun
• Hammer
• Pliers
• Drill
• 5mm Drill bit
• Chisel

1.2. Fasteners supplied:

<u>ITEM</u>	<u>QUANTITY</u>
• 4.8 x 15mm Sealed rivets	13 off

1.3. Hardware supplied:

<u>ITEM</u>	<u>QUANTITY</u>
• Rear reinforcement	1 off
• Side reinforcement	1 off

1.4. Consumables Required:

<u>ITEM</u>
• Cloth
• Silicone or Sikaflex
• Turpentine

Step 1:

At the interior tent base, remove the canvas covers from the velcro strips.

Step 2:

Remove the awning from the brackets and remove the front awning bracket using 13mm ratchet and spanner.



Image 1 As seen from outside



Image 2 As seen from outside

Step 3:

Behind the front awning bracket, clean the area with turpentine. Clean the small reinforcement bracket supplied with a turpentine cloth. Check if the front reinforcement bracket fits. Trim as/if needed to clear rivets or wiring. Drill holes as indicated below through tent base and the reinforcement bracket.

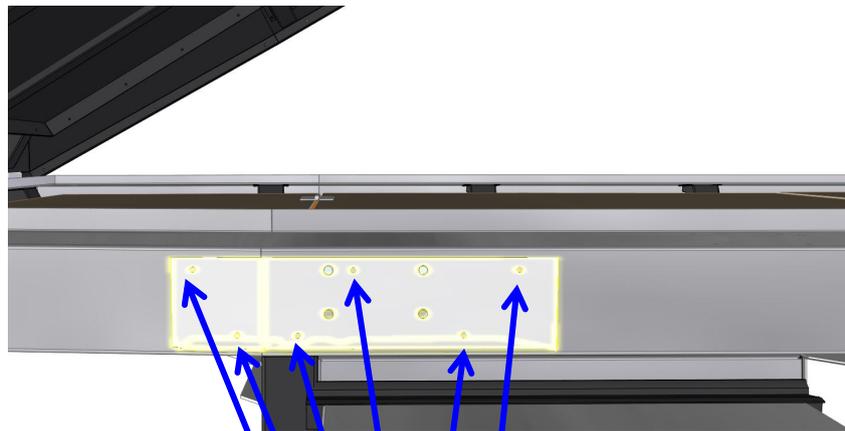


Image 3 As seen from outside

Drill 5mm
holes

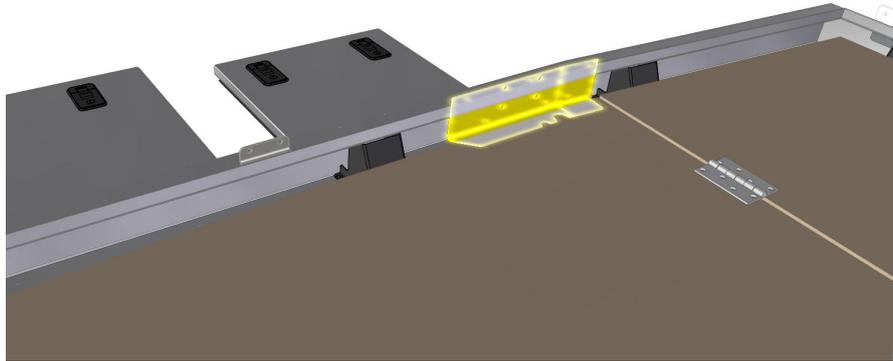


Image 4 As seen from inside tent

Step 4:

Add a Sika/silicone generously to the outside of the bracket and fit carefully in place. Make sure the bend line lines up with the tent base bend line. Clean off any excess silicone with the turpentine cloth.

Step 5:

Take the inner front awning bracket and turn it upside down then reassemble the front awning bracket and fasten. Clean off any excess silicone with a turpentine cloth.

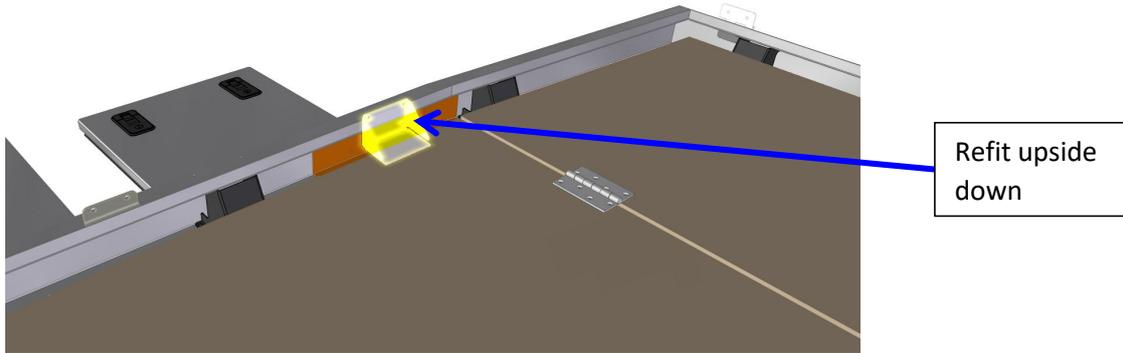


Image 5 As seen from inside tent

Step 6:

At the rear of the tent base above the rear door, knock out the two ribs above the door pillars. This is a tricky operation in the small space. Use a chisel to knock the rivets flush. Clean out any debris and clean the area with a turpentine cloth.

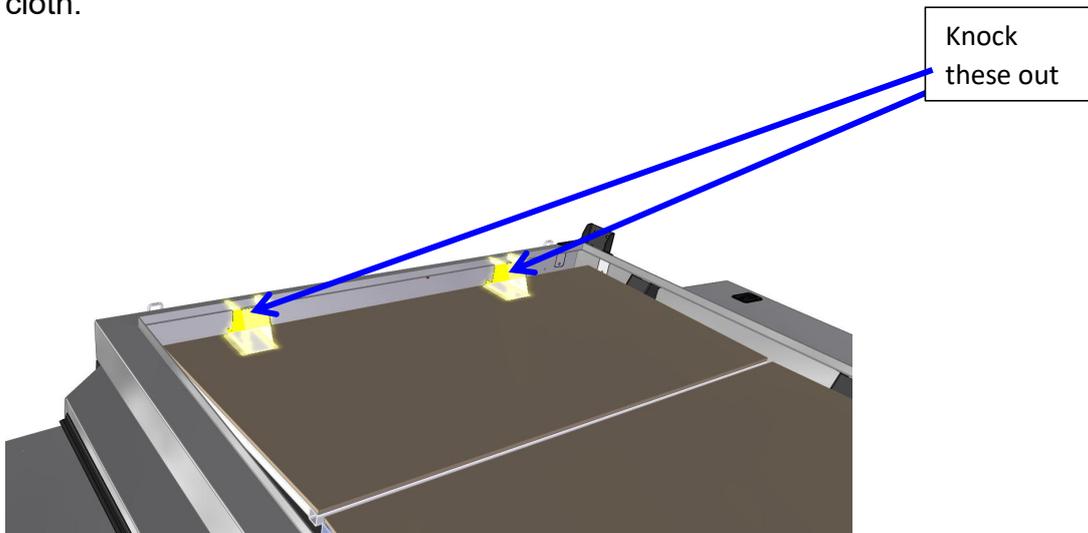


Image 6 As seen from inside tent

Step 7:

Test fit the rear reinforcement bracket (supplied) to check fitment. It should fit snug into the tent base. Take the rear reinforcement bracket and mark the tent base so that the bracket sits centre above the rear door. Once in place, drill 5mm holes through the tent base and bracket to allow for rivets.

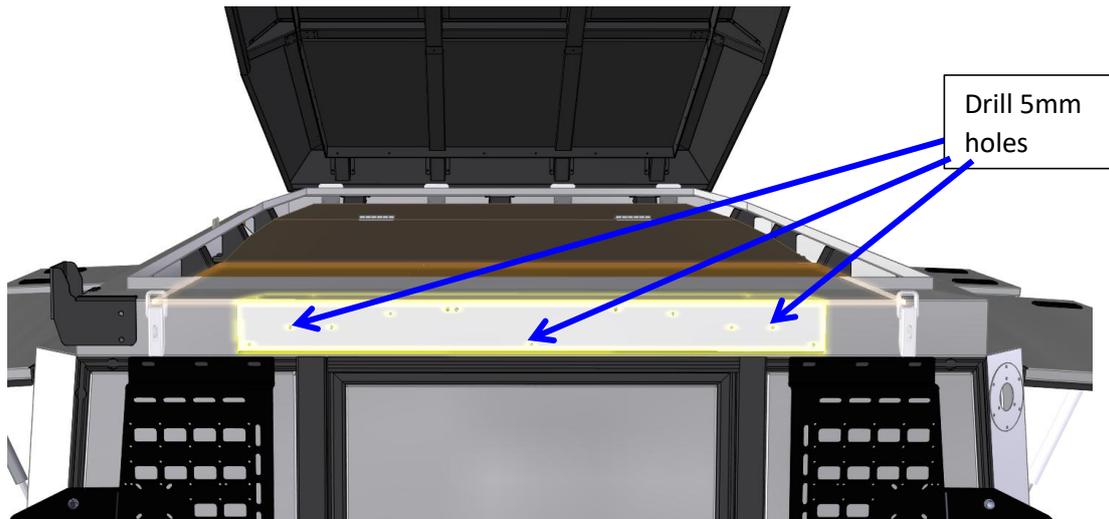


Image 7 As seen from outside

Step 8:

Wipe the rear reinforcement bracket with a turpentine cloth and allow to dry. Generously apply silicone to the outside of the bracket and carefully place it centred above the rear door. Use the rivet holes to assist pulling the reinforcement bracket snugly. Clean off any excess silicone with a turpentine cloth.

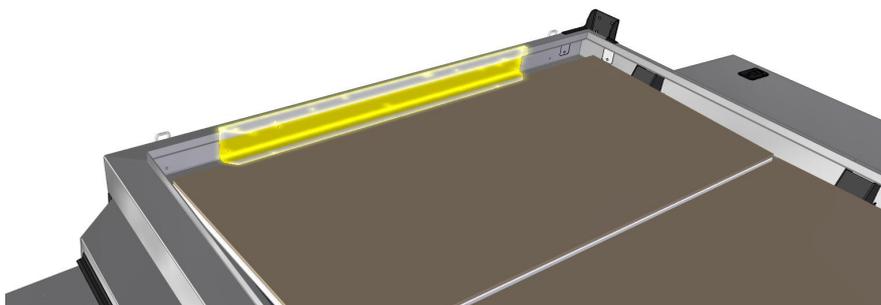


Image 8 As seen from inside tent

Step 9:

Align the rear door hinge and drill through the reinforcement bracket. Add silicone to the top of the hinge that meets the top door frame. Fasten using the M6 fasteners that were removed. Clean off any excess silicone.

Step 10:

Refit the awning then you have completed the installation.