

# FITMENT INSTRUCTIONS

*Alu-Cab*™



Rear Door Molle Plates  
Fitment Instructions  
for  
76 Series Toyota Land Cruiser

## 76 Series Landcruiser Rear Door Molle Plates Fitment – Tools, Fasteners & Materials

The tables below show the equipment, i.e. tools and fasteners required to fit the Molle plates to the rear doors of the Landcruiser 76 series.

### 1.1. Tools & Items Required:

TOOLS
Pencil/Marker
Center Punch
Hammer
Drill
5mm drill bit
10mm Spanner/socket
Pop Rivet Gun

### 1.2 Fasteners supplied include:

ITEM	QTY
4.8 x 20 mm Black Pop Rivets	16

### 1.3 Hardware Required: (Included with Thor)

ITEM	DESCRIPTION	QTY
76-REAR-DOOR-MOLLE-LRG	Large Rear Door Molle Plate	1
76-REAR-DOOR-MOLLE-SML	Small Rear Door Molle Plate	1

### Small Window Molle Plate:

**PLEASE NOTE:** it is possible to fit the molle plates as 1 person, but it is highly recommended to fit the Molles as a Team of 2 as it makes the fitment process much easier.

#### Step 1:

It is advisable that one should clean the inner window well before installing the small rear door molle plate.

### Step 2:

Hold the molle plate to the frame making sure that the cut-out is on the left hand side over the locking mechanism and mark out the hole positions with a pen or marker as seen below.



### Step 3:

Once the hole positions are marked out, and you have double checked that the positioning is correct, you can now drill the holes with a 5mm drill bit.

***(QUICK TIP: IF POSSIBLE USE A CENTRE PUNCH IF AVAILABLE AS IT WILL HELP TO DRILL ON THE CORRECT POSITIONS)***



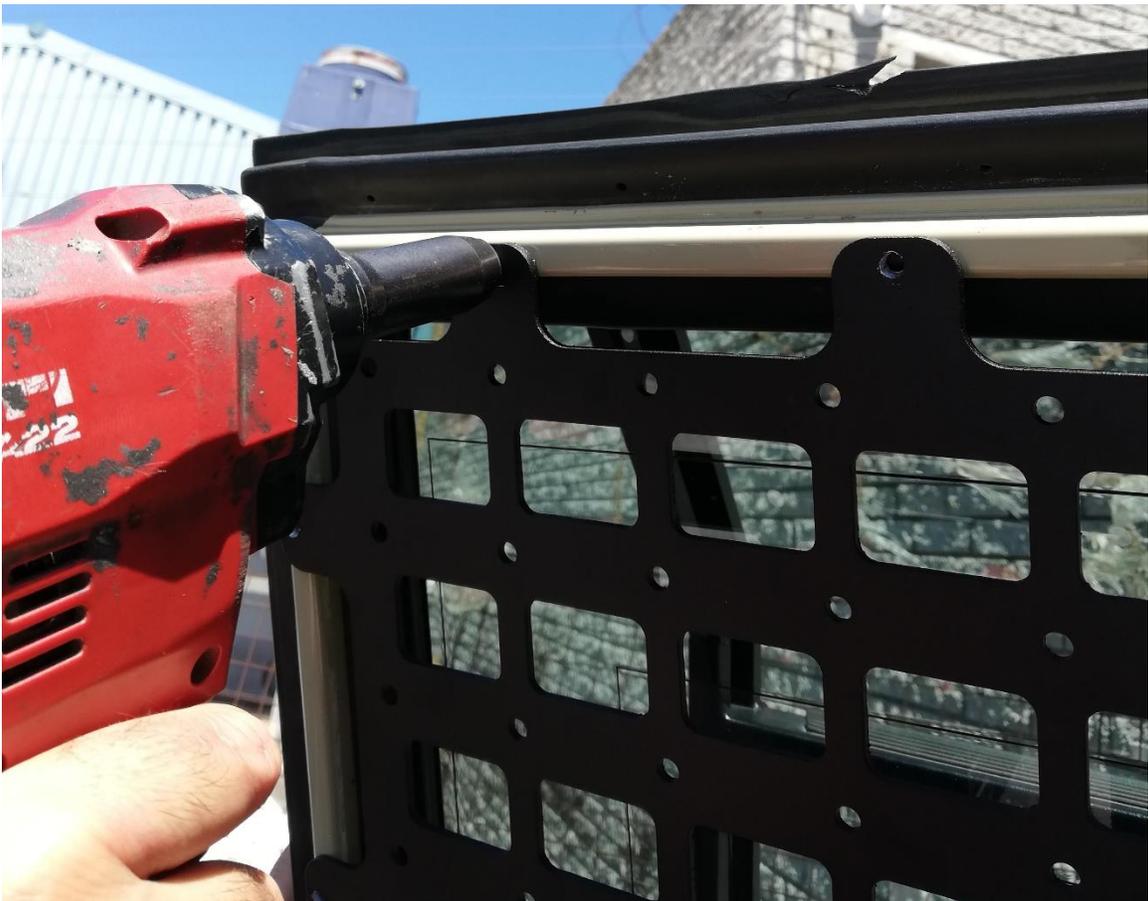
Step 4:

Once all the holes are drilled, the molle plate can be placed over the door frame to check that the holes have been drilled in the correct locations.



Step 5:

If all the holes line up, you can proceed to pop rivet the plate in, with the provided rivets.



Step 6:

Once all the rivets are in place the small molle plate should look like the one in the image below.



Large Molle Plate:

Step 1:

As with the small mole plate, it is recommended that one clean the inside of the window as it will be more difficult to clean once the mole plate is installed.

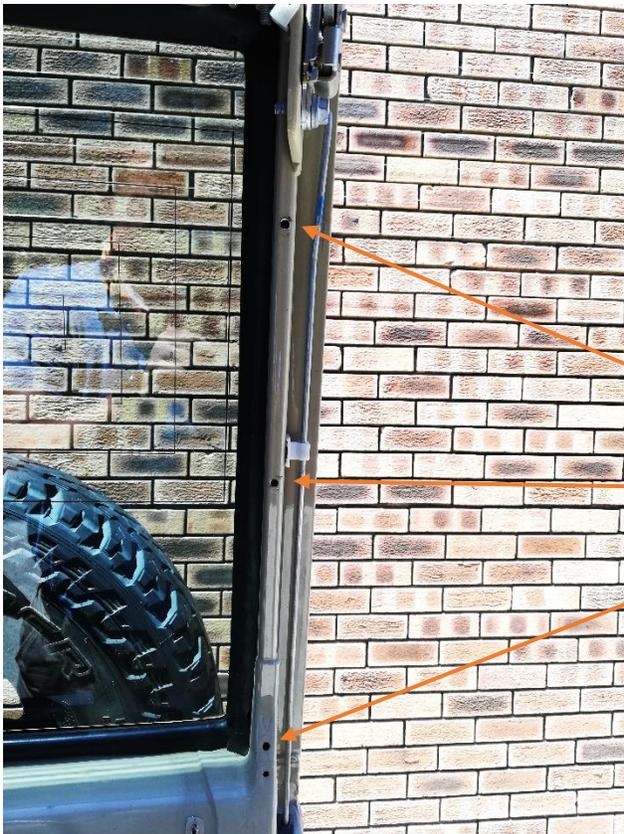
Step 2:

Remove the 6 screws that are in the plastic cover panel that is attached to the door frame with a 10 mm spanner or socket set as seen below.



Step 3:

Remove the plastic plugs from the 3 holes in the middle of the cover panel as seen below.



Remove the 3 plastic inserts and the door frame should look as illustrated.

The below image is to give an example of the plastic inserts that are used on the OEM cover panel.



Step 4:

You can now replace the cover panel.

Step 5:

Place the Molle plate over the door frame and mark out the hole positions.



Step 6:

Double check hole positioning and drill out the holes with a 5mm drill bit.



Step 7:

You can now pop rivet the molle plate in position.



Step 8:

The final product should look as follows:



***Congratulations, you have now successfully fitted the molle plates to the rear doors of your 76 series Land Cruiser.***

***All that is left for you to do is to go out and test the new accessory.***