



## Cab Slider for Canopy Fitment Instruction



## 1. Cab Slider Fitment – Tools, Fasteners & Materials

The tables below show the equipment, i.e. tools, fasteners, hardware and consumables required to start and finish the sliding window fitment.

### 1.1. Tools Required:

<u>TOOL</u>	<u>PURPOSE</u>
<ul style="list-style-type: none"><li>• Drill</li></ul>	Drill holes for rivets into sliding window and canopy
<ul style="list-style-type: none"><li>• 3.2mm Drill Bit</li></ul>	Drill holes for rivets into sliding window and canopy
<ul style="list-style-type: none"><li>• Rivet Gun</li></ul>	Fix rivets to sliding window and canopy

### 1.2. Fasteners required:

<u>ITEM</u>	<u>QUANTITY</u>
<ul style="list-style-type: none"><li>• 3.2mm x 6mm Rivets</li></ul>	14

### 1.3. Hardware Required:

<u>ITEM</u>	<u>PURPOSE</u>
<ul style="list-style-type: none"><li>• Cab Slider</li></ul>	1
<ul style="list-style-type: none"><li>• Rubber</li></ul>	250cm to fit

**1.4. Consumables Required:**

<b><u>ITEM</u></b>	<b><u>PURPOSE</u></b>
<ul style="list-style-type: none"><li>• Turpentine</li></ul>	Cleaning purposes
<ul style="list-style-type: none"><li>• Cloth</li></ul>	Cleaning purposes
<ul style="list-style-type: none"><li>• Black Sikaflex</li></ul>	Apply to the cab slider when fixing it onto the vehicle and afterwards

## 2. Remove Canopy Window

The old canopy window will need to be removed to insert the sliding window.

### 2.1. Remove rubber off window

- a) Step 1 – Cut into middle layer rubber with flat screwdriver.

Peel off the rubber from the canopy window.



Figure 1: Cutting into rubber.

Figure 2: Peel off rubber layer

- b) Step 2 – Take off main layer of rubber & window.

From inside use flat screwdriver to pop out rubber + window all around. Use turpentine on inside to assist with popping out rubber and window.



Figure 3, 4 & 5: Removing rubber + window



c) After: Window & all rubber removed.



### 3. Prepare Sliding Window for Final Placement

#### 3.1. Holes to be drilled in new window

a) Step 1 – Place new sliding window in canopy for drilling.

Sliding Window



Figure 6: Placing sliding window for drilling

a) Step 2 – Drill 14 holes through new window and canopy.



Figure 7: Drilling the holes to place rivets



Figure 8: Where holes need to be drilled.

### 3.2. Final placement of window + rivets

a) Step 1: Remove window after drilling and add sealant.



Figure 9: Add Sikaflex/Sealant to inside of window.



b) Step 2 - Place window back into canopy & insert rivets into drilled holes.



Rivets

Figure 10: Inserting window into canopy and rivets into drilled holes.

c) Step 3 - Fix rivets to window from inside of canopy.



Rivet Gun

Figure 11: Use rivet gun to fix rivets to window.

d) Step 4 – Add Sealant to inside of window in canopy.



Figure 12: Add sealant on inside of window.

#### **4. Add new rubber to sliding window**

##### **4.1. Cover outside of canopy, around window, with masking tape**

When covering canopy around sliding window with masking tape, make sure to cover rounded corners precisely.



Figure 13: Cover canopy around sliding window with masking tape.



b) Step 2 – Add new rubber to sliding window

Add rubber strip into slot on sliding window. Start in middle and work your way around till ends meet. Rubber will cover rivets.

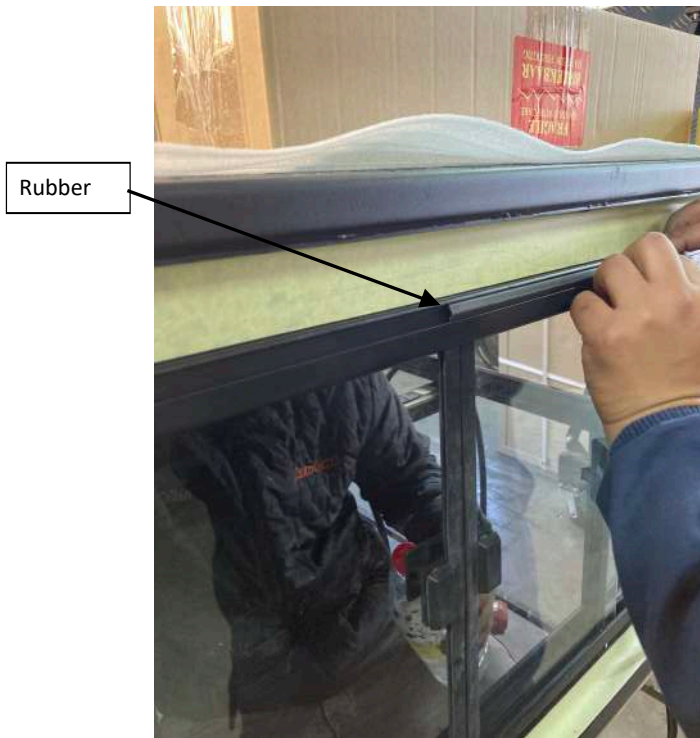


Figure 14 & 15: Adding new rubber to sliding window.

c) Step 3 – Cut excess rubber off

Cut excess rubber off so that the ends meet cleanly.

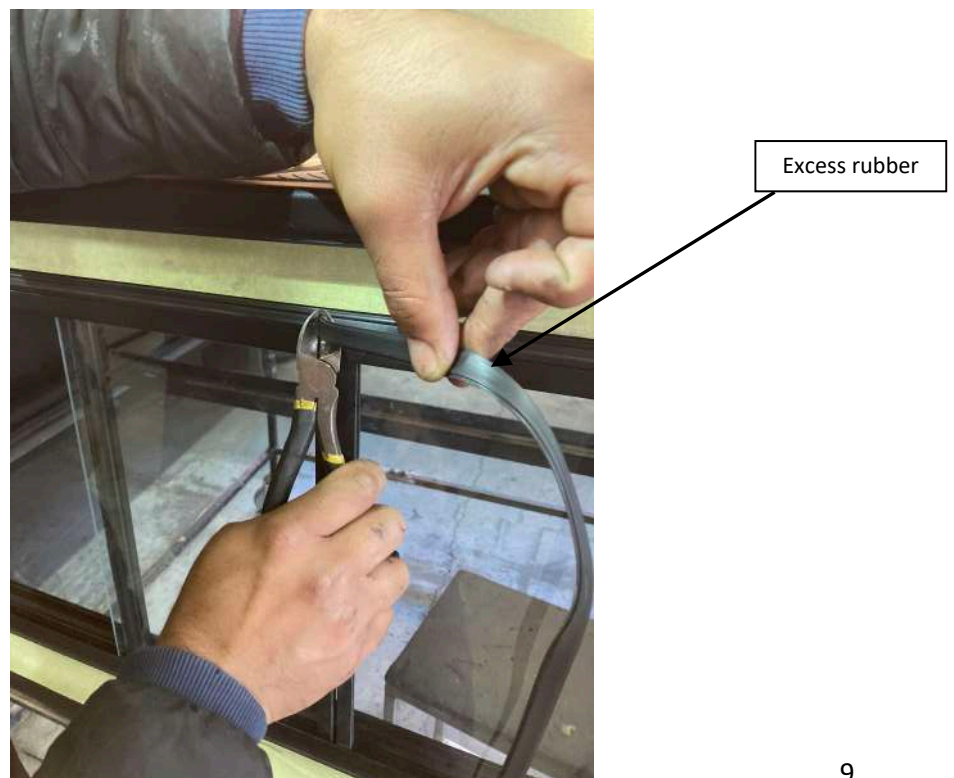


Figure 16: Cut excess rubber off.

d) Step 4 - Add Sikaflex/Sealant all around sliding window.

Add Sikaflex around sliding window as well as where rubber ends meet.



Figure 17: Add Sikaflex/Sealant.

e) Step 5 – Peel off masking tape and wipe with turpentine.



Figure 18: Sliding window install complete.